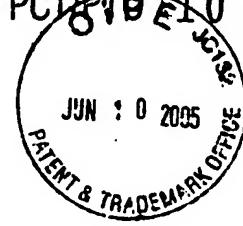


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Description

Passive deployment mechanism for space tethers

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BACKGROUND OF THE INVENTION

Field of the Invention

The present invention relates to the field of the mechanisms for deployment of space tethers from earth orbiting spacecraft or satellite carriers and in particular to the class of expendable tether mechanisms for passive on orbit deployment of end-masses tethered by a long space tether and that do not require to be retrieved. Tethers many kilometres in length, to be stored by winding up onto the present mechanism, may be either conductive, usually made of copper or aluminium, or non-conductive, such as those made of Kevlar, Spectra, glass fibre, quartz fibre, et c. depending on the space tether application.

One of the most important issues for an application requiring a tether many kilometres in length is the on-orbit deployment (and retrieval) operation, since unless the orbiting tethered masses have a difference in orbiting altitude of some kilometres (measured along the local vertical direction), the connecting tether will not have sufficient tension or separating force (due to the difference of the gravity gradients associated with the two end-masses) to allow a passive tether deployment. This means that the tether passive deployment will only be possible if the friction force of the tether deployment (within the tether mechanism) is smaller than the tension force along the tether, due to the effect of the Earth gravitational field onto the tethered masses.

Low friction for a tether deployment mechanism is therefore very important, in particular in order to allow a passive deployment and control for conductive or non-conductive space tether applications, such as electro-dynamic propulsion for orbit raising or maintenance, de-orbiting of a spacecraft at the end of its operational life-time, and other non-conductive tether applications.

The field of application of the present invention is therefore the deployment mechanisms for space tethers, having a very low early deployment friction or resistance, in order to allow passive deployment of a tethered mass with only the

application of an initial and rather small separation impulse provided by a spring separation mechanism or a similar space separation device.

#### Description of the Prior Art

- 5     Conductive tethers may be used to provide propulsion for orbital adjustment. It is a simple fact of physics that a current flowing through a conductor creates a magnetic field. If a satellite sends current generated by its solar arrays through a conductive tether, the direction of the current may be such as to generate a magnetic field in the opposite direction with respect to the Earth's magnetic field,  
10     with consequent magnetic "drag" which degrades the satellite orbit. If the satellite sends the current through the conductive tether in the opposite direction, it generates a magnetic field which works with the Earth's magnetic field, and the satellite orbit will rise.

An important application for the type of passive deployer disclosed here is a Low  
15     Earth Orbit (LEO) satellite carrier or a launcher last stage equipped with a de-orbiting device having several-kilometre long and conductive tether and a passive deployer of the type here described and illustrated in Figure 1 (reflecting the state of the art), with its protective cover 1 mounted on an exterior spacecraft panel 2 by means of three pyro-bolts 3.

- 20     This de-orbiting device represents a state-of-the-art electro-dynamic tether system for de-orbiting of small and medium size LEO satellites and upper stages of launchers. Analyses show that the use of tethers for orbital adjustment is far more efficient in terms of spacecraft mass requirements than the use of chemical thrusters, though the orbital changes are also slow. Current studies indicate that a  
25     25-kilogram tether deployed by a 1500-kilogram satellite in an 850-kilometre high orbit can bring the satellite back to Earth in three months.

A reference to this type of space tether application is given by the following conference papers:

1.     "EDOARD: A Tethered Device for Efficient Electro-dynamic De-Orbiting  
30     of LEO Spacecraft", presented at the Space Technologies & Applications International Forum (STAIF 2001), Conference on Innovative Transportation

Systems, Albuquerque, NM, USA, February 11-15, 2001, by Licata R., Iess L., Bruno C., and Bussolino L.

2. "EDOARD: An Electro-dynamic Tether Device for Efficient Spacecraft De-Orbiting", presented at the 3<sup>rd</sup> European Conference on Space Debris, Vol.2, Darmstad, Germany, March 19-21, 2001 by Licata R., Iess L., Bruno C., Bussolino L., Anselmo L., Schirone L., and Somesi L.

In these published papers, presented by the present inventor and other authors, only the electro-dynamic tether application for space has been described and illustrated. The tether deployment mechanism and method of tether deployment, which form the subject of the present patent application, have been neither published nor disclosed before.

The inventor is also aware of the following space tether deployment mechanism concepts and associated publication references, which however have not the same or similar design nor do they present the same characteristics of the deployment mechanism and passive deployment method disclosed here. These other tether deployment mechanisms, for similar space applications, are described in the following conference papers or journal articles:

3. Caroll, J.A., "SEDS Deployer Design and Flight Performance", AIAA Paper 93-4764, 1993. whose mechanism was used in the NASA Missions SEDS-1 in 1993 and SEDS-2 in 1994. In SEDS-1, a 25-Kilogram mini-satellite was deployed down towards the Earth. In 1994, the SEDS-2 experiment was performed with the same gear as SEDS-1, deploying a 20-Kilometre long tether.
4. Koss, Stephen, "Tether Deployment Mechanism for the Advanced Tether Experiment (ATEX)", 7<sup>th</sup> European Space Mechanism and Tribology Symposium, p. 175-182, European Space Agency, Noordwijk, The Netherlands, 1997.
5. Licata, R. Gavira, J.M. Vysokanov, V. Bracciaferri, F., "SESDE - A First European Tether Experiment Mission", IAF-paper-98-A709, 49<sup>th</sup> International Astronautical Congress, Melbourne, Australia, 1998, in which the Small Expendable Spool Deployer (SESDE) concept is illustrated.

6. Nakamura, Yosuke, "Ground Experiments of a Micro Tether Reeling Mechanism", 23<sup>rd</sup> Intern. Symposium on Space Technology and Science, p. 887-892, Matsue, Japan, May 2002.

None of these tether mechanisms has the characteristics or advantages of the  
5 mechanism and deployment method disclosed here, which allow the deployment of a full passive space tether from an orbiting spacecraft carrier, starting from the early stage of deployment, when gravity gradient tensions are still very low.

The SEDS deployer design presented in Ref. 3. and being used in some space  
tether applications such as the SEDS missions, although it also implements tether  
10 storage or winding of the fixed spool type, similar to the one indicated in the present patent application, has in its outlet position a "barber pole" tether deployment brake, comprising a motor to rotate the "pole" onto which the tether is also wound on. The number of spirals on the "pole" of tether winding is controlled by the electrical motor and these make the tether deployment friction  
15 force used for its deployment brake varying. Consequently, even with its minimum winding of tether spirals onto the "barber pole" during early tether deployment phases, some high residual tether deployment friction force is always present in this type of mechanism, making very difficult if not impossible an early stage passive space tether deployment performance, as that which can be  
20 obtained by the mechanism disclosed in the present application.

On the other hand, the ATEX mechanism indicated in Ref. 4. above, is not designed for cable tether but for tape tether, with tether reel and motor and hence very high deployment friction force and rather strong mechanical complications, not at all present in the mechanism described in the present application.

25 The "Advanced Tether Experiment" (ATEX) in early 1999 was an element of a satellite named the "Space Test Experiment" (STEX), that tested a suite of new technologies for future NRO intelligence or support satellites. ATEX was intended to test a new tether scheme that was implemented as a tape over six-kilometre long and three-centimetre wide, with reinforcements consisting of fibre  
30 strands running down its length. However, the experiment was a complete failure, with only 22 meters of the tether being successfully deployed before STEX determined an out-of-bounds condition with tether deployment. STEX

ejected the ATEX package to protect itself. The ATEX mechanism comprises a stepper motor driving a pair of pinch rollers pulling the tether off a level-wound reel.

5 The SESDE mechanism design, illustrated and published in Ref. 5, is also based on the tether winding of fixed spool type, but it does not possess the very low friction device, represented by the single tether layer cylindrical part for the early tether deployment, which is practically friction-less, the simple incorporated spring separation device and the passive tether deployment brake device of the tether mechanism disclosed in the present application.

10 Finally, the tether mechanism of Ref. 6 is not at all similar to the mechanism of the present patent application, since it implements a rotating reel for its tether storage and winding, with the consequence of requiring a reel motor and brake and other associated electromechanical complexities, in order to overcome high friction forces due to tether unwinding, reel shaft rotational friction force and

15 torque, etc.

#### OBJECTS OF THE INVENTION

The main object of the present invention is to provide an expendable space tether deployment mechanism capable of passively deploying cable tethers made of

20 various materials and long up to many kilometres (e.g. 20-30 Km) with very low friction force at the early stage of deployment, an incorporated impulsive separation device for the required tethered end-mass with minimum complexity. The tether structure (i.e. diameter, layers and materials) and length required by the specific application will determine the overall mechanism sizing, including

25 fixed spool and external cylinder sizing, separation spring sizing et c.

The tether deployment mechanism proposed in the present patent application may be mounted onto any external flat surface of a spacecraft, as shown in Figure 2, with external cover 1, mechanical interfaces, including some (usually three) pyro-boits 3 to be actuated for an impulsive separation to initiate the tether

30 deployment, data and power interfaces with the carrier spacecraft by the cables 4 and the connectors 5 also shown in the same figure.

The space tether mechanism disclosed here attains the object indicated above through the implementation of the following main mechanism features illustrated in the cross section drawing of Figure 3:

- a cylinder 6 onto which a first layer of some hundreds of meters of tether length 7 is wound-up, providing hence the very low friction or resistance force for the early part of the space tether deployment operation;
- a fixed cylindrical tether spool 8, representing the deployer-storing device for the remaining kilometres of tether length. Continuity of the tether winding (and deployment) from the first part on the mechanism external cylindrical surface 6 and its interior tether spool 8 is allowed by a longitudinal cut 9 made along the external cylinder length, having a width of only a few millimetres (depending upon the tether diameter size) but sufficient to allow the tether passage at the end of the first part of the deployment and the starting of the internal tether spool deployment;
- 15 • a spring separation mechanism, represented by the centrally mounted spring 10 on the interior interface plane 11 and the (three) pyro-bolts 3, used for installing the deployer cover 1 onto the carrier satellite structure 2 and also for separating these deployer parts on orbit with a deployment time command sent through the carrier spacecraft;
- 20 • a passive tether spool deployment brake 12, able to passively start its activation during the last part of tether deployment. This is implemented in the tether spool winding by a device of daisy shape that opens up or deploys when freed by the space tether unwinding, as soon as it reaches the planned deployed tether length or tether spool level, as illustrated in the same Figure 3.
- 25 A further object of the present invention is to provide a method for the passive deployment of a tether by means of the mechanism cited above. This method is described below and is also detailed in the characterising part of claim 3.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

- 30 The mechanism described here may be fitted onto a satellite bus with minimum mass, complexity and cost, as it limits the number of tether deployment mechanism components to a minimum, while minimising the risk of failure.

Minimum electrical and mechanical or structural interfaces are required, as also shown in Figures 2 and 4.

In the mechanism described here, the impulse for the separation and starting of the on-orbit tether deployment is provided by a simple system illustrated in  
5 Figure 3, with a spring 10 accommodated at the centre of the fixed tether spool 8 and attached to it by a mechanical interface plane 11. When the deployer cover 1 is freed by the simultaneous actuation of the (three) pyro-bolts 3 through a suitable ground command, the central separation spring is freed at one end and hence imparts the planned impulse to the tethered deployer mass and transforms  
10 its stored energy in form of kinetic energy of the tethered masses.

As shown in Figure 4, after the actuation of the pyro-bolts 3 and spring system 10, the first portion of tether 7, wound-up onto the outer mechanism cylinder 6, will start deploying the mechanism part with tether spool 8, the deployer cover 1 and the spring system 10 will separate from the carrier spacecraft 2 onto which  
15 the deployer interface plane 13 and the electronics boxes, comprising the hollow cathode 14 and the controller 15, the tether attachment point with its three-axis magnetometer 16, together with data and power interfaces 17 will remain attached.

Therefore during the on-ground preparation activity, the many-kilometre long  
20 conductive tether is hence wound-up firstly onto the inner cylindrical spool 8 and hence onto the outer cylinder 6 with nearly zero early tether deployment friction (having only one single layer of tether winding on the exterior cylinder 6) and thus providing a passive deployment after a small initial separation impulse.

After on-ground assembling of the tether mechanism, during installation activity  
25 on the carrier vehicle and ground and space transportation, the outer tether winding tension is kept by a simple V-shaped device 18, mounted on an interface plane 13 that is installed onto the carrier spacecraft by (usually) three bolts 19, as shown in Figure 4.

Once the on-orbit deployment of the first part of tether length is completed, the  
30 tether will deploy passing through the cut 9 of the external cylinder illustrated in Figure 3, and then the fixed spool tether will start deploying with higher

deployment friction or resistance with respect to the earlier part of the deployment.

Depending on the tethered masses, the deployed tether length and also the initial separation rate and friction values, at some stage of the many-kilometre long deployment, when the differential gradient applied to the tethered masses in the earth gravitational field is sufficiently high, the tether deployment rate will start gradually increasing. Unless some higher deployment resistance or friction force is applied, the deployment rate could reach so high values as ten or more metres per second in case of very long deployments. In any case, before the end of the deployment, in order to limit the maximum value of deployment rate during operations and even decrease it in its last part of deployment, a braking device 12 has been introduced in the tether spool winding so that it is freed to deploy as a daisy and providing high friction, hence high tether deployment resistance, for the remaining part of the space tether to be deployed.